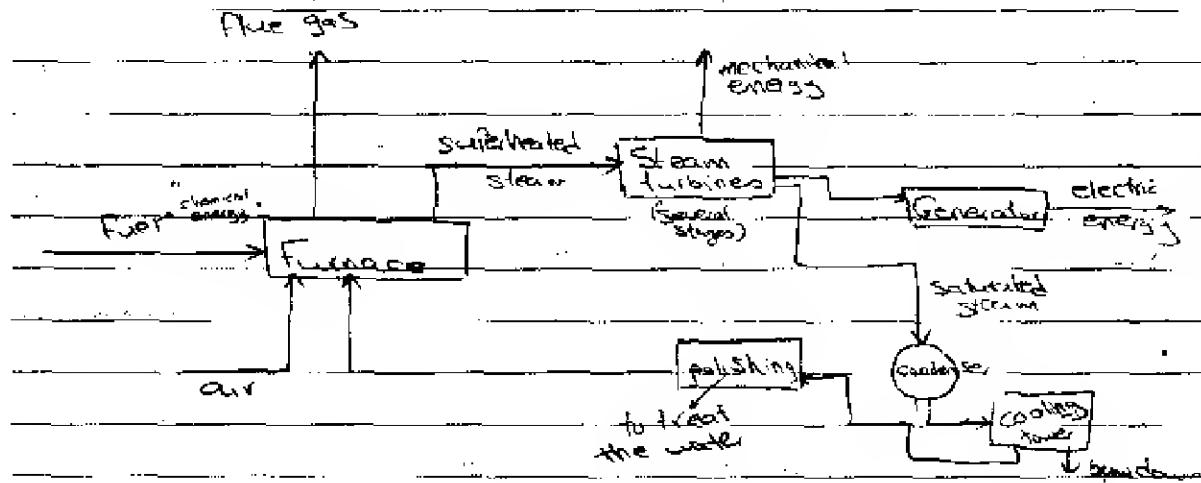


## lecture 9



### \* Source of heat losses in furnace

- i) heat losses in stack gases
- ii) heat losses in blow down
- iii) heat losses from the furnace itself (according to degree of insulation)

### \* Steam turbines

- According to the 2<sup>nd</sup> law of thermodynamics, we can't convert heat energy to mechanical energy without having (heat sink). So, we are limited with something similar to Carnot cycle efficiency (Brayton cycle).

$$\text{Carnot cycle efficiency} = \frac{T_2 - T_1}{T_2} \rightarrow \text{heat sink}$$

$T_2$  : temp. of superheated steam     $T_1$  : temp. of ambient blow down

### [Ex] \* The source of losses in furnace

- heating excess air = 0.2 %
- incomplete fuel combustion = 0.8 %
- heating moisture in coal = 5 %  
(Note: lignite, solid fuels mainly have moisture content)
- energy in the flue gases = 5 %

heat losses from the furnace itself = 0.5 %

\* Heat rejected to cooling tower = 50.4 %

(This is from Carnot cycle of. As  $T_2 \uparrow$ , Carnot cycle efficiency  $\uparrow \Rightarrow$  but we've limits for the temp. because of the material of construction).

\* Auxiliary equipments losses = 1.5 %

↓  
(ex = flue gas desulphurization system which follows the economizer  $\Rightarrow$  This can be performed by lime treatment ( $\text{Ca(OH)}_2$ )  $\Rightarrow$  So, there is heat losses in this process. But, the flue gases will cool down and so we need more energy to push the gases out in the stack.

\* feed preparation = 0.45 %

N.G. coal pulverizing as the flue gases must go out with certain momentum

\* Pumps and fans in cooling towers = 0.8 %

\* electrostatic precipitators = 0.9 %  $\Rightarrow$  To remove ash consumes high potential energy

[So, by multiplying all the above efficiencies, the overall % will be about 35 %]

Notes

→ mainly not in ships high efficiency %  
→ gas turbines are the turbines operating by the hot flue gases (but it's not practical because of the high cost of material construction and the occurrence of hot corrosion which is very severe  $\Rightarrow$  Alloys form a molten layer on the surface)

\* Comparison between the different energy sources

Traditional	Fuel cells	Photovoltaic cells
* Actual $\eta$ from 30-40%	* Actual $\eta$ can't exceed 60-65% can be considered renewable	* Actual $\eta$ can't exceed 12%
* Several types of fuels can be used as fuel source (N.G. fuel oil, C.H <sub>4</sub> can be used as coal)	ethanol is the most practically used fuel as fuel if high temp fuel cells are more developed	* Solar energy is the energy source from (30-10 times)
* For the same output capital investment	* About 10 times the cost of traditional power plants (the cost of 1kw bipolar materials)	* About 30 times the cost of traditional power plants (because of electrolyte)
* Has the most severe environmental impact	- noiseless as there is no moving part - no local effects - clean energy (i) air emissions (NO <sub>x</sub> , SO <sub>x</sub> , particulates mainly from coal) (ii) wastewater from blowdown effect is considerable (iii) noise pollution is about if CO <sub>2</sub> is formed less desirable	- noiseless as there is no moving part - clean energy
* low flexibility where if the capacity for b, the $\eta$ will decrease	* high flexibility modular structure like the flow in the buffer bins	* high flexibility modular structure

- low flexibility. limits is  
that the capacity must be  
always constant

- load leveling is  
needed where the  
excess energy produced  
is stored in batteries  
to be used on need

\* AC is produced \* DC is produced \* DC is produced  
which is an advantage